

Effect of blade type on a 3D FC centrifugal fan

A. Amjadimanesh^{1*}, H. Ajam² and A. Hossein Nezhad¹

¹Department of Mechanical Engineering, University of Sistan and Baluchestan, Zahedan, Iran
nezhadd@hamoon.usb.ac.ir

*Corresponding author *amjadimanesh_amir@yahoo.com*

²Mechanical Engineering Department, Ferdowsi University of Mashhad, Mashhad, Iran
h.ajam@um.ac.ir

Abstract

In this paper, a 3D forward curved (FC) centrifugal fan is simulated numerically to predict the turbulent flow and pressure field of the fan. Through this numerical simulation, the various turbulent models are compared and the influence of blade shapes on the fan performance is examined. For this means, four turbulence models (k- ϵ , k- ω , RSM, Spallart Allmaras) are applied to choose the most suitable one. Also for three kinds of blade shapes (flat blade, circular blade and NACA4412 airfoil blade), the flow fields are simulated separately to determine the most efficient blade shape. In numerical analysis, FVM (finite volume method) is used to solve the governing equations. Steady state conditions and multiple reference frames, including a MRF (moving reference frame) for the rotor region and a stationary reference frame for stator region, are used for numerical modeling. The numerical results are validated with experimental data. It is observed that k- ϵ is the most suitable turbulence model and the circular blade is the most efficient shape for this type of fan.

Keywords: Blade type, turbulence models, centrifugal fan, performance curve, CFD.

1. Introduction

Because of wide industrial applications of centrifugal fans, the efficiency of these fans might have great influence on the energy consumption. Since the blades are one of the most important parts which convert kinetic energy to pressure in the fans, refining types of blades may improve the performance of fans.

Experimental analysis is expensive and time consuming due to constructing and testing physical prototypes in a trial-and-error process, thus reducing the profit margins of the manufacturers. For this reason, CFD analysis with suitable turbulence modeling currently has more benefits than experimental works. Numerical simulations can provide quite accurate information on the fluid and flow behavior in the machine, and thus help the engineers obtain a thorough performance evaluation of a particular design. Some of the recent investigations in this field are as follows.

Jafarzade, Hajari and Alishahi in 2007 [Jafarzadeh et al 2011] simulated a high-speed centrifugal pump. They compared numerical results with available experimental data. The effect of blade number on the efficiency was considered by three different (5, 6 and 7) blade numbers.

Three turbulence models (standard k- ϵ , RNG k- ϵ and RSM) were applied to choose the suitable model. They introduced RNG k- ϵ and 7 blades as the most suitable and efficient model and blade number. Lin and Huang in 2001 [Lin et al 2002] investigated a forward curved centrifugal fan with airfoil NACA4412 blades by STAR-CD CFD code and validated their numerical results with experimental data. They considered three blade inlet angles to find the most efficient one. Their results indicated that 16.5° blade inlet angle resulted in the highest efficiency for the fan. Tsai and Wu in 2006 [Tsai et al 2007] modeled a small centrifugal fan and compared numerical and experimental results. They simulated three-dimensional turbulent flow of the fan at steady state situation. They also observed that increasing the rotational speed of the rotor leads to the higher mass flow rate and static pressure. Younsi and Bakir in 2007 [Younsi et al 2007] studied (numerically and experimentally) the influence of the impeller geometry on the unsteady flow in a centrifugal fan. Three types of impeller (irregular blade spacing, different blade number, smaller inlet diameter of the impeller) were compared with a reference impeller to evaluate the influence of impeller geometry on performance of the fan. Wang and Zhang in 2009 [Wang et al 2009] numerically simulated a G4-27 centrifugal fan (a backward airfoil blade centrifugal fan). They chose efficiency as an objective function and did an optimization analysis by the least square method assuming the blade number and blade angle as the goal functions. Their optimization results showed that the performance of centrifugal fan is improved by reducing the energy loss which induced by the secondary flow vortex, the volute tongue, the wake-jet and the angle of attack. Optimization results predicted that the maximum efficiency (76.85%) occurs in 14 blade number and 44.5° blade angle. Singh and coworkers in 2011 [Singh et al 2011] investigated effects of backward centrifugal fan parameters (such as blade number, outlet blade angle and diameter ratio) on performance thorough experiments and CFD simulations. They used the concept of MRF (moving reference frame) to obtain flow field in the rotating region. They simulated two backward centrifugal fans with different blade numbers and compared the results with experiments to validate their model. In order to study effects of blade number on the performance of the fan, they simulated four other blade numbers for this backward centrifugal fan. They reported that increase in the number of blade increases the flow coefficient and efficiency. Lee and coworkers in 2011 [Lee et al 2011] presented numerical CFD optimization with experiential steering technique to redesign the backward centrifugal fan profile, inlet duct and shroud of the impeller. The goal of optimization was to reduce power consumption while maintaining a specified output pressure at the lift-side volute exit. The design modification was completed by decoupling the impeller from volute. The 2D blade profile optimization based on numerical coupling between a CFD calculation and a genetic algorithm optimization scheme was able to achieve a composite objective with a projected shaft power and a power output.

Pranav and Raj in 2012 [Pranav et al 2012] numerically designed and parametrically optimized the volute casing of a backward airfoil blade (NACA2424) centrifugal fan. They presented the design methodology. The concept of MRF was used in the CFD analysis for rotating region around the impeller. The volute casing was optimized by decreasing the volute clearance and increasing the cut off height and keeping it at 35% of impeller diameter.

According to Eck [Eck et al 1973] the type of blades in fan cannot be determined theoretically. However, it is time consuming and costly to determine type of blades experimentally as it requires large number of prototypes of fan to be made. CFD has become an important tool to investigate such kind of problems.

The above review shows that most of previous works focused on the blade number of backward fans and a few of the previous works includes the study of 3D modeling within a full domain considering interaction between rotor and stator of a forward curved centrifugal fan using various turbulence models and different blade types.

So in this paper, the effects of various turbulence models and different blade types on the flow field and efficiency of a 3D forward curved centrifugal fan are studied. Commercial CFD

code is used for this numerical simulation. Run time and precision of various model, and the effect of blade type on the characteristics of the fan are investigated.

2. Numerical scheme and governing equations

The flow in the fan is turbulent and is assumed to be steady and incompressible (in this air condition, the Mach number of the flow is much lower than 0.3 [Dixon et al 2010]). Governing equations include conservation of mass and momentum equations (Eq.1, 2, 3) and two transport equations for turbulence kinetic energy and turbulence dissipation, k-ε model (Eq.4, 5). For rotor region, rotating reference frame and for stator region, stationary reference frame are used. No slip boundary condition is utilized on the walls. The atmospheric conditions are set as the boundary conditions at both the inlet and outlet of fan.

The equations of Conservation; mass, momentum, turbulent kinetic energy and turbulent dissipation rate are as followed (respectively) [Versteeg et al 2007]:

$$\nabla \cdot (\rho \vec{v}) = 0 \quad (1)$$

$$\nabla \cdot (\rho \vec{v} \vec{v}) = -\nabla p + \nabla \cdot (\overline{\tau}) \quad (\text{In the stator region}) \quad (2)$$

$$\nabla \cdot (\rho \vec{v}_r \vec{v}_r) + \rho(2\vec{\omega} \times \vec{v}_r + \vec{\omega} \times \vec{\omega} \times \vec{r}) = -\nabla P + \nabla \cdot \overline{\tau} \quad (\text{In the rotor region}) \quad (3)$$

$$\frac{\partial}{\partial t} (k) = \frac{\partial}{\partial x_j} \left[\left(\mu + \frac{\mu_t}{\sigma_k} \right) \frac{\partial k}{\partial x_j} \right] + G_k - \varepsilon \quad (4)$$

$$\frac{\partial}{\partial t} (\varepsilon) = \frac{\partial}{\partial x_j} \left[\left(\mu + \frac{\mu_t}{\sigma_\varepsilon} \right) \frac{\partial \varepsilon}{\partial x_j} \right] + C_{1\varepsilon} \frac{\varepsilon}{k} G_k - C_{2\varepsilon} \frac{\varepsilon^2}{k} \quad (5)$$

where,

$$\overline{\tau} = \mu \left[(\nabla \vec{v} + \nabla \vec{v}^T) - \frac{2}{3} \nabla \cdot \vec{v} \mathbf{I} \right]$$

$$\mu_t = \rho C_\mu \frac{k^2}{\varepsilon}$$

$$G_k = \mu_t S^2$$

$$S \equiv \sqrt{2S_{ij}S_{ij}}$$

$$S_{ij} = \frac{1}{2} \left(\frac{\partial u_j}{\partial x_i} + \frac{\partial u_i}{\partial x_j} \right)$$

ρ is the density, \vec{v} is velocity vector, p is the pressure, μ and μ_t are the dynamic viscosity and turbulent dynamic viscosity respectively, $\overline{\tau}$ is the shear stress tensor, \vec{v}_r is the relative velocity vector, $\vec{\omega}$ is the angular velocity vector, k is turbulent kinetic energy, ε is turbulent dissipation

rate, G_k is the generation of turbulent kinetic energy due to mean velocity gradients, S is the modulus of the mean rate-of-strain tensor, S_{ij} is the mean strain rate, and turbulent constants are:

$$C_{1\varepsilon} = 1.44, C_{2\varepsilon} = 1.92, C_\mu = 0.09, \sigma_k = 1, \sigma_\varepsilon = 1.3$$

Regarding to the complex geometry of fan SIMPLE algorithm is used to solve coupled velocity and pressure field [Jafarzadeh et al 2011]. In addition, convective terms are discretized with the second-order upwind scheme. In the second-order approach, higher-order accuracy is achieved at cell faces through a Taylor series expansion of the cell-centered solution about the cell center.

3. Fan specification

The fan investigated here is shown at figure 1. This fan is a forward curved centrifugal fan with 17 blade number and 16.5° inlet blade angle (according to Reference [Lin et al 2002] among angles of 0° , 16.5° , 26.5° the angle (16.5°) is the most efficient one) which is used for cooling the notebook computers. Its other geometric parameters are presented in table 1.

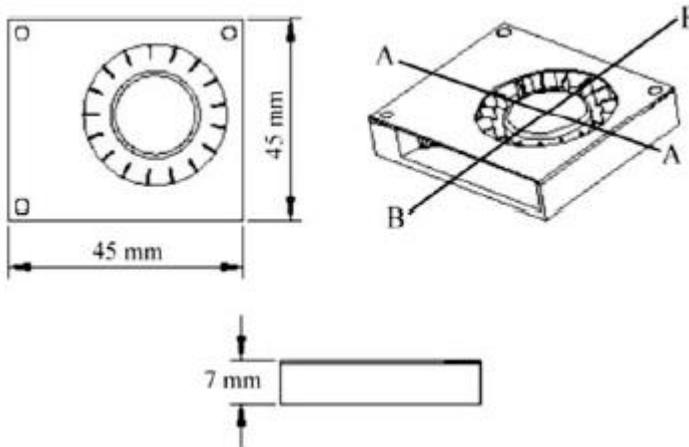


Fig. 1. Fan geometry [Lin et al 2002]

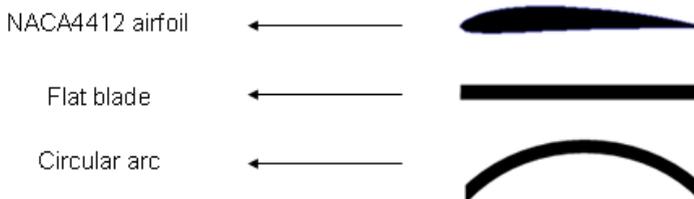


Fig. 2. Blade shapes

Blade number	17	Blade inlet radius	13 mm
Blade angle	16.5	Blade outlet radius	16.4 mm
Blade chord length	3.4 mm	Inlet area	$\pi \times 16.5 \times 16.5 \text{ mm}^2$
Rotational speed	5000 rpm	Outlet area	$45 \times 6.2 \text{ mm}^2$
Blade height	4.2 mm	Blade thickness	0.75 mm

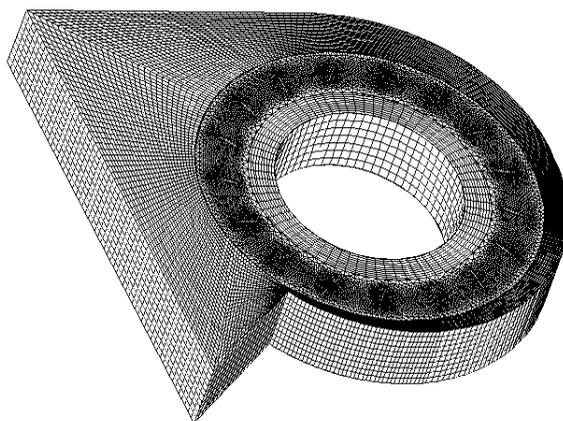
Table 1. fan specification

The base blade shape is airfoil NACA4412. For evaluation, influence of blade shape on performance of the fan, circular arc blade (60 degree) and flat blade are chosen for investigation (figure 2). In all cases, chord line length and mean thickness of the blade are equal and constant. Because of it is focused only on the blade shape, other parameters of the fan like blade number, rotational speed and inlet angle are assumed constant in all the cases.

4. Grid generation

The grid system for the fan is shown in figure.3. Figure. 3(a) shows the overall scheme of grid system. figure. 3(b) demonstrates grid system in top view and figure 3(c) represents mesh of airfoil blades in rotor regions. Stator and rotor grid generation are performed separately and then joined to each other. Hexahedral mesh is used in stator region to obtain better accuracy. Regarding to the complex geometry of the rotor a high quality unstructured mesh is used for this region. The quality of mesh generation is checked of aspect ratio and skewness. The aspect ratio of 100 percent of grids are in the range of 1 and 5 and the skewness of about 90 percent of grids are lower than 0.5 (High quality grid generation).

In order to capture the details of the flow field, around the walls and high velocity and pressure gradient region the mesh number is increased. Note that the grid generations of arc and flat blade types are similar to airfoil blade mesh and more convenient. So for simplification, only the airfoil blade mesh (the most complicated one) has been presented.



(a)

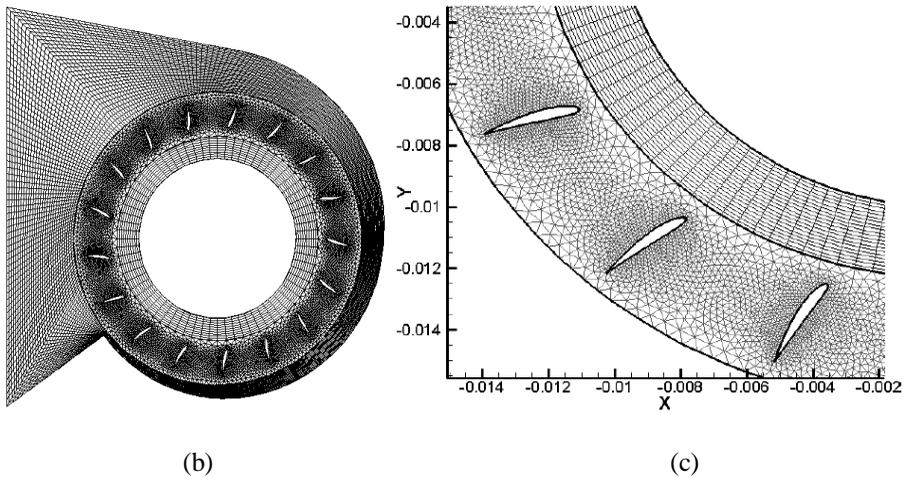


Fig. 3. Grid system airfoil blade: (a) 3D mesh (b) mesh in horizontal plane (c) rotor region in horizontal plane

5. Grid study

It must be shown that the numerical results are independent of grid size. For this means, mesh number is increased by a factor of two, and variation of maximum volume flow rate of fan is computed (results have obtained in atmospheric pressure outlet and airfoil blade type). Figure 4 shows the variation of static pressure of fan with volume flow rate (performance curve) for a set of mesh numbers. As shown, the results between 504000 and 1050000 mesh number are close to each other. (Results have obtained in atmospheric pressure outlet, 17 blade number and 5000 rpm).

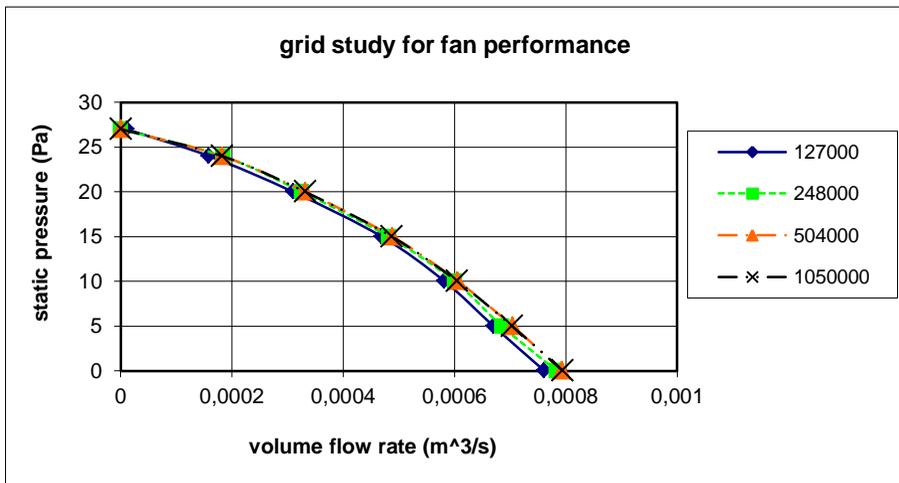


Fig. 4. Grid study for fan performance

As shown in the Table. 2, variation of results by increasing the mesh number from 504000 to 1050000 is very small and the percent change is 0.11%. Therefore regarding to computational cost, the 504000 mesh number is appropriate and sufficient (it is noted that grid study results for

other shapes of blades are very similar to these results, so they have been eliminated to avoid repetition).

Grid number	Max. volume flow rate(m ³ /s)	Percent change
127000	7.413×10 ⁴	-
248000	7.834×10 ⁴	5.67
504000	7.934×10 ⁴	1.27
1050000	7.943×10 ⁴	0.11

Table 2 grid study

5. Validation

To validate numerical simulation, experimental data reported are compared with numerical results of k-ε model. Since performance curve (static pressure versus volume flow rate), presents general characteristic of centrifugal fans, this curve has been chosen to validate numerical results with experimental data. According to figure 5, numerical and experimental results are in good agreement and the maximum error percentage occurs about 15Pa static pressure, which is less than 4%.

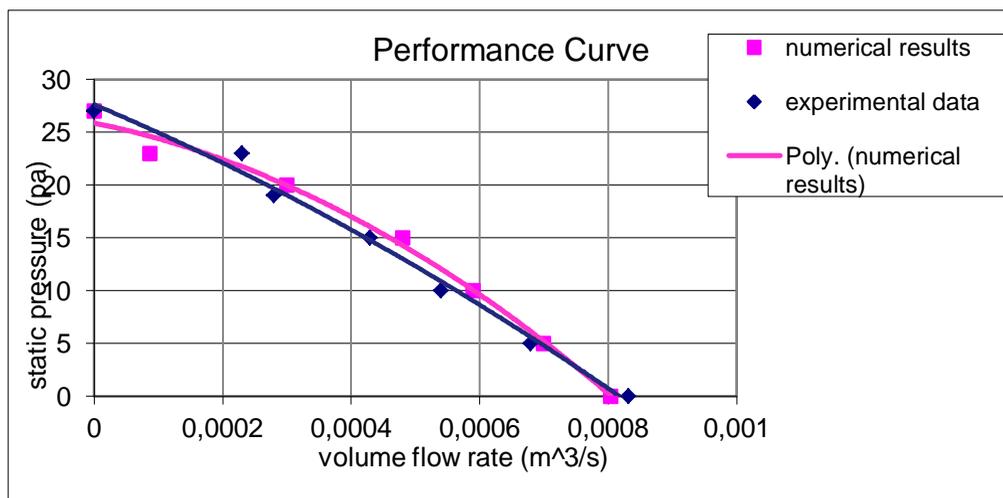


Fig. 5. Validation of numerical results with experimental data

6. Results and discussion

Three shapes of blades are considered to study. The results are presented in the form of performance curve (figure 6), power (figure 7) and efficiency of fan (figure 8). For this purpose non-dimensional numbers such as power coefficient, flow coefficient and efficiency are defined as follows [Bleier et al 1998]:

$$\hat{P} = \frac{P}{\rho N^3 D^5} = \frac{\vec{T} \cdot \vec{\omega}}{\rho N^3 D^5} \quad (\text{Power coefficient})(6)$$

$$\Phi = \frac{Q}{ND^3} \quad (\text{Flow coefficient})(7)$$

$$\eta = \frac{Q \Delta P}{\vec{T} \cdot \vec{\omega}} \quad (\text{Efficiency})(8)$$

Where \vec{T} is torque of the shaft, $\vec{\omega}$ is rotational speed vector, ρ is air density, N is rotational speed, D is diameter of impeller, Q is volume flow rate and ΔP is the variation of pressure throughout the fan.

Figure 6 demonstrates that static pressure increases with reduction of volume flow rate, and the behavior of all blade types are similar. Moreover, it shows that arc blades are better in guidance of fluid and so the flow rate of fan increases in this case. Figure 7 demonstrates that energy consumption of fan also increases in arc blades (due to friction) and the power of fan is greater than other blades shapes.

Total results may be presented in the form of efficiency graph. Figure 8 indicates that the maximum efficiency occurs for arc blades in the flow coefficient of about 0.023. In other words, positive effectiveness of flow guidance overcomes the negative influence of friction.

Velocity contours and stream line diagram of fan at the horizontal mid plane is presented for the case of circular arc blade to show details of velocity flow field in figure 9, (Because of the similarity of flow pattern for all types of blade, only the arc blade velocity contours are reported.) figure 9(a) shows the velocity contours diagram of inlet region for circular arc blade type. The inlet fluid is sucked into the fan and turns with the rotating rotor, the entrance flow changes from axial at the mouth of the inlet to radial at the back plate, and a significant recirculation pattern exists near the inlet zone. Thereafter, the flow leaves this region to enter the rotor and to receive the energy by means of contact with blade surfaces. Finally, all the flows are collected in the housing and discharged from the outlet.

As shown in the figure 9(a) the velocity magnitudes in the front of blades are less than the back of the blades (noting the fact that pressure values in the front of blade are more than the back of blade). In addition, velocity magnitudes gradually increase from inside to outside. The maximum speed is about 9m/s. Figure 9(b) demonstrates streamlines of flow in the horizontal middle plane. As shown in figure 9(b) the recirculation occurs in the outlet of fan where the direction of outlet plane and blades (that conduct the fluid) is not matched to each other. Figure 10 shows the velocity contour diagram of inlet region at section AA (see figure 1) for circular arc blade type. The incoming fluid is sucked into the fan and turns with the rotating rotor. Figure 10 also illustrates a similar flow pattern in the inlet region at section BB, which is perpendicular to section AA

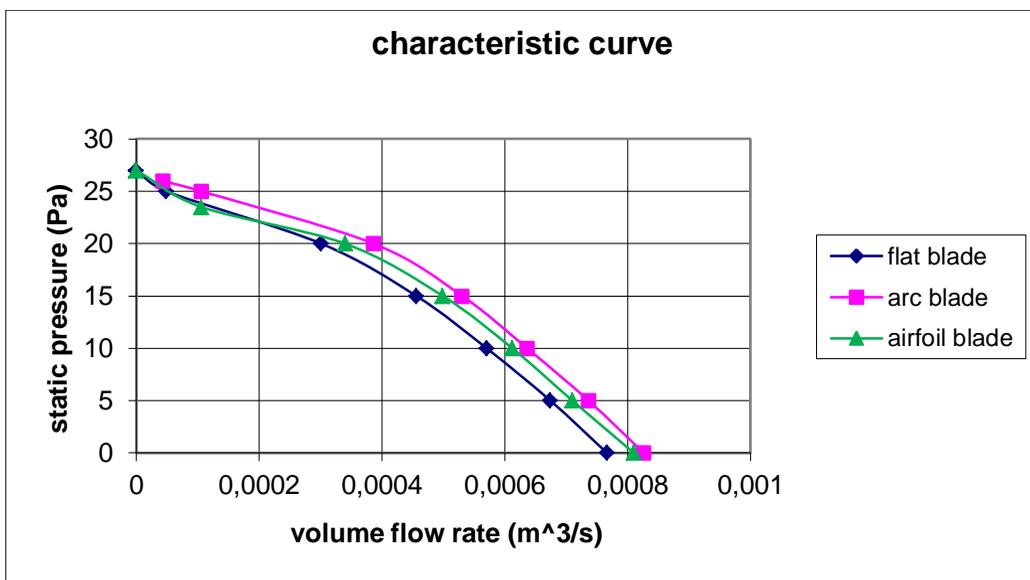


Fig. 6. Performance curve for three blade shape

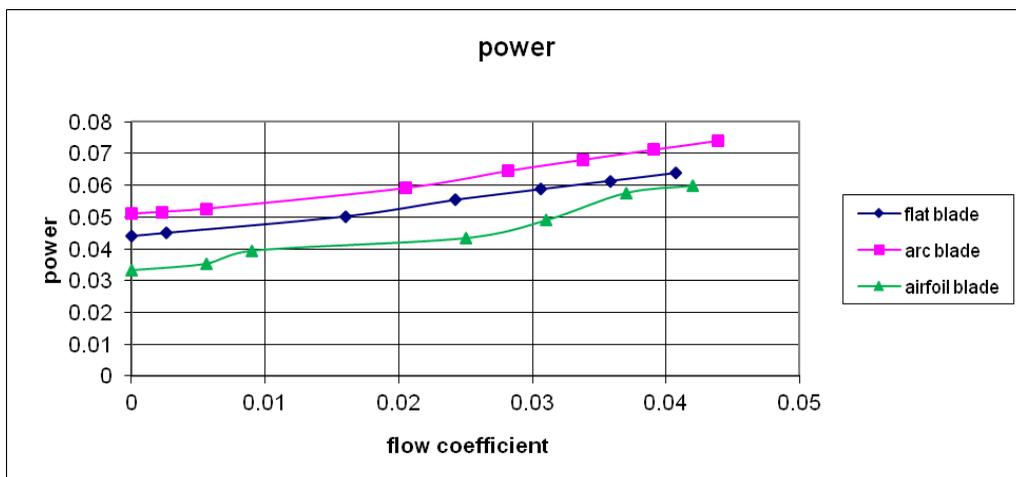


Fig. 7. Power coefficient for three blade shapes

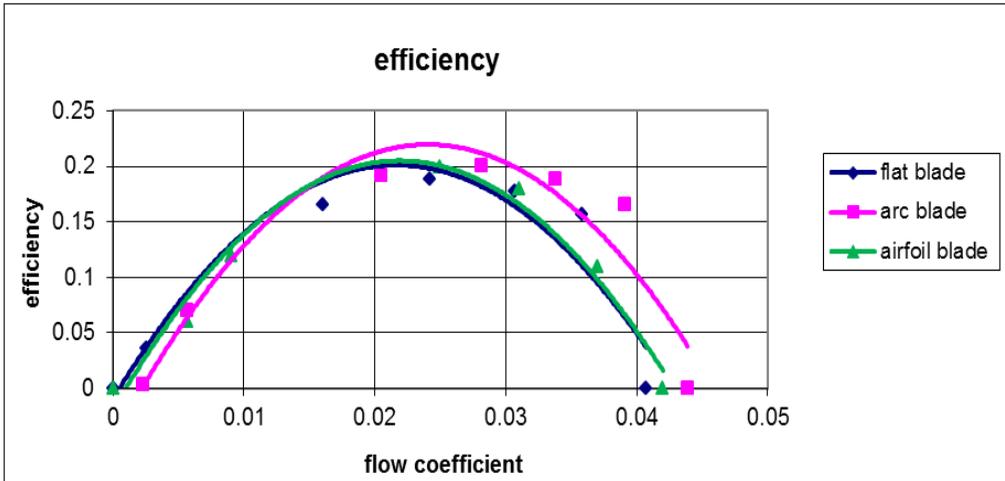


Fig. 8. Efficiency for three blade shapes

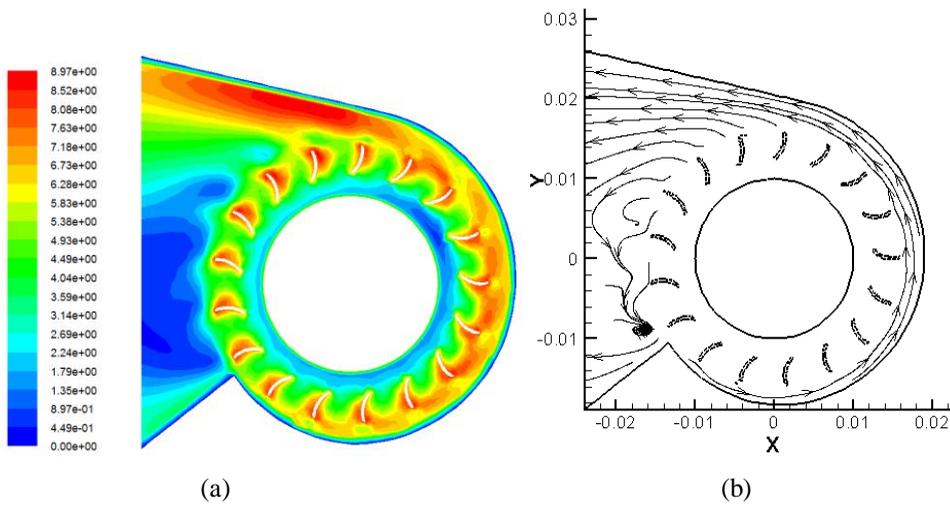


Fig. 9. Calculated velocity distribution of circular blades: (a) velocity magnitude contour (m/s)
(b) stream lines of flow field

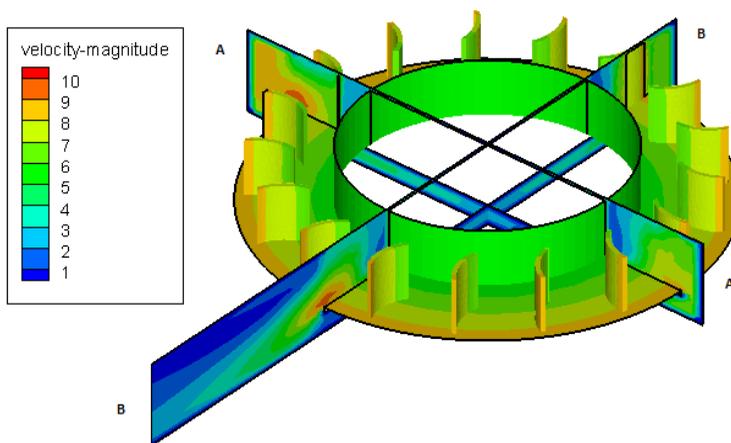


Fig. 10. Calculated flow patterns on rotor and at section AA, BB (m/s)

7. Turbulence models

To study the influence of turbulence models on centrifugal fan simulation, four turbulence models are considered. Spalart-Allmaras model (one transport equation based on kinetic energy), k-ε model (two equations method based on kinetic energy and dissipation rate), k-ω (two equations method based on kinetic energy and turbulence frequency) and RSM model (seven transport equations based on Reynolds stresses) are compared to each other and the results presented in Table.3. All results, which are reported in Table.3, are computed for airfoil blade type centrifugal fan. Each case has been run on a Core 2 Duo 2.26 GHz (Cache 3MB) computer with 4096 MB Ram. (Error percentage is reported due to maximum flow rate in atmospheric pressure outlet and is compared to experimental results of reference [Lin et al 2002].)

turbulence model	convergence order	grid number	computational time (hour)	Max. flow rate (m ³ /s)	error percentage
Spalart-Allmaras	10 ⁻⁴	504000	4.6	7.729×10 ⁻⁴	7.1
k-ε	10 ⁻⁵	504000	6	8.037×10 ⁻⁴	3.4
k-ω	10 ⁻⁴	504000	6.2	7.870×10 ⁻⁴	5.4
RSM	10 ⁻³	504000	13	8.078×10 ⁻⁴	2.

Table 3. Turbulence models

Note that the uncertainty of experimental measurement is 2% [Lin et al 2002]. This uncertainty may cause a concern about the error percentages which obtain from different turbulence models. The quantity of maximum flow rate of experimental measurement has been reported as 8.320×10⁻⁴, which is greater than all maximum flow rates of various turbulence models. So the concern would not have an important effect on the accuracy ranking of different models.

As table.3 presents the lowest error percentage relevant to RSM model, which solves seven equations of, Reynolds stresses. Regarding to large computational cost and second order of convergency for this model, usage of this model has not economical advantage. After RSM model, k-ε model has the lowest error percentage. According to high order of convergency and appropriate computational cost, k-ε model can simulate the flow field of the fan accurately and quickly.

8. Conclusion

In this paper, a forward curved centrifugal fan was numerically simulated and its performance curve was compared with experimental data. Regarding to good agreement of these results, the present numerical modeling of fan may predict the flow field of fan with details. Therefore, expensive cost of experimental works can be avoided by using computational fluid dynamics. Then, influence of blade shape on performance of the fan was studied and circular arc blades type is introduced as the most efficient blade shape. Four turbulence models are considered in case of accuracy and computational cost. The $k-\varepsilon$ model is suggested for numerical simulation of centrifugal fans. Regarding to similarities of flows in centrifugal fan and centrifugal pumps, these results may be useful for numerical simulation of centrifugal pumps.

Acknowledgments

Special thanks to HEDCo (Hampa Engineering and Design Company), Shiraz, Iran.

Извод

Утицај облика лопатица код 3D FC центрифугалних вентилатора

A. Amjadimanesh^{1*}, H. Ajam² and A. Hossein Nezhad¹

¹Department of Mechanical Engineering, University of Sistan and Baluchestan, Zahedan, Iran
nezhadd@hamoon.usb.ac.ir

*Corresponding author amjadimanesh_amir@yahoo.com

²Mechanical Engineering Department, Ferdowsi University of Mashhad, Mashhad, Iran
h.ajam@um.ac.ir Резиме

У овом раду, врши се нумеричка симулација 3D предње закривљеног (FC) центрифугалног вентилатора ради могућности предвиђања турбулентних протока и притиска поље вентилатора. Путем ове нумеричке симулације, пореде се разни модели и испитује се утицај облика лопатица вентилатора на перформансе његовог рада. То би значило да се врши примена четири модела турбуленције ($k-\varepsilon$, $K-\omega$, RSM, Spallart Allmaras) како би се изабрао најпогоднији. Такође за три врсте облика лопатица (равна, кружна и NACA4412 аеропрофил), поља протока врше засебну симулацију ради одређивање најефикаснијег облика лопатица вентилатора. У нумеричке анализе, FVM (метода коначних запремина) се користи за решавање једначине. Услови стабилности стања и више-референтних система, укључујући и MRF (покретни референтни оквир) за област ротора и непокретног референтног оквира за област статора, користе се за нумеричко моделирање. Нумерички резултати су потврђени експерименталним подацима. Уочено је да је $k-\varepsilon$ најпогоднији модел турбуленције и да кружна лопатица има најефикаснији облик за ову врсту вентилатора.

Кључне речи: врста лопатице, модели турбуленције, центрифугални вентилатор, перформанса криве, CFD.

References

- Jafarzadeh B, Hajari A, Alishahi MM, Akbari MH: The flow simulation of a low-specific-speed high-speed centrifugal pump. *Applied Mathematical Modelling*, 35(1):242-249,2011.
- Lin S-C, Huang C-L: An integrated experimental and numerical study of forward-curved centrifugal fan. *Experimental Thermal and Fluid Science*, 26(5):421-434,2002.
- Tsai BJ, Wu CL: Investigation of a miniature centrifugal fan. *Applied Thermal Engineering*, 27(1):229-239, 2007.
- Younsi M, Bakir F, Kouidri S, Rey R: Influence of Impeller Geometry on the Unsteady Flow in a Centrifugal Fan: Numerical and Experimental Analysis. *International Journal of Rotating Machinery* 2007:10.1155/2007/34901, 2007.
- Wang S, Zhang L, Wu Z, Qian H: Optimization Research of Centrifugal Fan with Different Blade Number and Outlet Blade Angle. *Power and Energy Engineering Conference, APPEEC 2009, Asia-Pacific*, 1:27-31, 2009.
- Singh OP, Khilwani R, Sreenivasulu T, Kannan M: Parametric Study of Centrifugal Fan Performance: Experiments and Numerical Simulation. *International Journal of Advances in Engineering & Technology*, 1(2):33-50, 2011.
- Lee Y-T, Ahuja V, Hosangadi A, Slipper ME, Mulvihill LP, Birkbeck R, Coleman R: Impeller Design of a Centrifugal Fan with Blade Optimization. *International Journal of Rotating Machinery*, 2011:16, 2011.
- Pranav CA, Raj RTK: Numerical Design and Parametric Optimization of Centrifugal Fans with Airfoil Blade Impellers. *Research Journal of Recent Sciences*, 1(10):7-11, 2012.
- Eck B: *Fans; design and operation of centrifugal, axial-flow, and cross-flow fans*: Pergamon Press; 1973.
- Dixon SL, Hall CA: *Fluid mechanics and thermodynamic of turbomachinery*: Elsevier, USA, 2010.
- Versteeg HHK, Malalasekera W: *An introduction to computational fluid dynamics: the finite volume method*: Pearson Education Australia; 2007.
- Bleier F: *Fan Handbook: Selection, Application, and Design*: McGraw-Hill Education; 1998.