



## Non-linear rheological behavior of water in water emulsions

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### Abstract

We studied the large amplitude oscillatory shear (LAOS) behavior of water-in-water (W/W) emulsions stabilized by 0.25 wt% basil seed gum (BSG) + 0.5, 1, 2 wt% waxy corn starch (WCS) and 0.2 wt% BSG + 0.5, 1, 2 wt% high pressure treated waxy corn starch (HWCS). At each BSG level, increasing concentrations of WCS and HWCS resulted in a notable decrease in nonlinearity, while the shear thickening factors and strain stiffening values increased. Additionally, the values of  $G''_3/G''_1$  were significantly lower than those of  $G'_3/G'_1$ .

**Keywords:** *Lissajous plot- Non-linear viscoelastic- Rheology- Water in water emulsion*

### Introduction

The W/W emulsions are created from a binary polymeric system that uses biocompatible ingredients like proteins and polysaccharides, making them a safe and effective option for use [1]. Basil seed gum (BSG) is a new, all-natural emulsifier used in food preparation [2]. Waxy corn starch (WCS) is a widely used food ingredient used as a thickener, stabilizer, and gelling agent. The high hydrostatic pressure (HHP) process alters the functional qualities of starch sources [3]. Rheological effects have a role in W/W emulsion storage stability. According to Anvari and Joyner [4], the examination of large amplitude oscillatory shear (LAOS) characteristics in different food products is highly significant as it offers valuable insights into the micro- and macro-structural features of foods when subjected to large deformations. Our research led us to the conclusion that 0.25 wt% BSG+ 0.5, 1, or 2 wt% WCS and 0.2 wt% BSG+ 0.5, 1, or 2 wt% HWCS emulsions were stable W/W emulsions for at least a week [5]. In this study LAOS rheology of stable W/W emulsions (0.25 wt% BSG+ 0.5, 1, or 2 wt% WCS and 0.2 wt% BSG+ 0.5, 1, or 2 wt% HWCS) were investigated.

### Experimental

#### *Basil seed gum extraction*

Based on the study conducted by Razavi et al. [6].

#### *High hydrostatic pressure treatment of waxy corn starch (HWCS)*

According to the research conducted by Heydari and Razavi [3].

#### *Preparation of the W/W emulsion*

Based on the study conducted by Zamani and Razavi [5].

#### *Large amplitude oscillatory shear (LAOS) measurements*

The non-linear (n-LVE) elastic and viscous properties of the emulsions were evaluated by conducting an amplitude sweep from 0.01% to 1000% at a constant frequency of 1 Hz and temperature of 25°C. The elastic Lissajous plots, the Fourier transformed examination in the time domain, and the strain stiffening feature (S factor) and shear-thickening property (T factor) within each cycle were determined according to the methodology proposed by Ewoldt et al [7] as follows:

$$S = \frac{\sigma'_1 - \sigma'_3}{\sigma'_1} \quad (1)$$

$$T = \frac{\sigma'_1 - \sigma'_3}{\sigma'_1}$$

(2)

#### *Statistical analysis*

The data was analyzed using SPSS, Duncan Multiple Range Test with significance levels set at  $p < 0.05$ . The rheological data were fitted using MATLAB (2013a) software's Levenberg-Marquardt technique and curve fitting toolbox.

### Results and discussion

#### *LAOS characteristics*

The elastic Lissajous-Bowditch plots of the W/W emulsions at 1000% strain and 1 Hz frequency are shown in Fig. 1. The limited elastic Lissajous plots decrease when WCS and HWCS concentrations increase from 0.5 wt% to 2 wt%, indicating greater

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resilience to disruption, more elastic-dominant characteristics, stronger stiffness, and lower energy dissipation. Samples containing HWCS had lower elastic Lissajous plots due to steric stability and smaller droplet size of HHP-treated starches. In addition to visual representation, it is important to employ measurable techniques to thoroughly investigate nonlinear shear stress responses. The W/W emulsions exhibited linear viscoelastic behavior when the ratio of  $G'_{3}/G'_{1}$  and  $G''_{3}/G''_{1}$  was less than 0.01, which fell in the strains less than 10%. This was further supported by the Lissajous-Bowditch plots, which indicated perfect viscoelastic characteristics (data not shown). For all W/W emulsions at a 1000% strain, the amounts of these ratios were higher than 0.01, illustrating the nonlinear viscoelastic characteristic of the created emulsions (Table 1). In addition, the amounts of  $G'_{3}/G'_{1}$  of the W/W emulsions were noticeably greater than the amounts of  $G''_{3}/G''_{1}$ , indicating the predominance of nonlinear elastic behavior in the W/W emulsions. Furthermore, the extent of nonlinearity decreased as the concentration of WCS and HWCS increased ( $P < 0.05$ ). High concentrations and smaller droplet sizes of starches contribute to steric stability in W/W emulsions, resulting an efficient structure resistant to large strains. All W/W emulsions showed strain-stiffening and shear-thinning characteristics. Higher concentrations of HWCS in emulsions increased T parameter values, indicating stiffening. Higher S factor values indicated greater resilience and consistency under higher strains, possibly due to increased stiffness and structural stability.

**Conclusions**

We examined the behavior of W/W emulsions (comprising 0.2 wt.% BSG + 0.5, 1, 2 wt.% HWCS, and 0.25 wt.% BSG + 0.5, 1, 2 . wt.% WCS) under LAOS rheology conditions. By increasing the concentrations of WCS or HWCS at each BSG level, the degree of nonlinearity, exhibited a notable decrease. In contrast, the values of strain stiffening and shear thickening factors showed an increase.

**References**

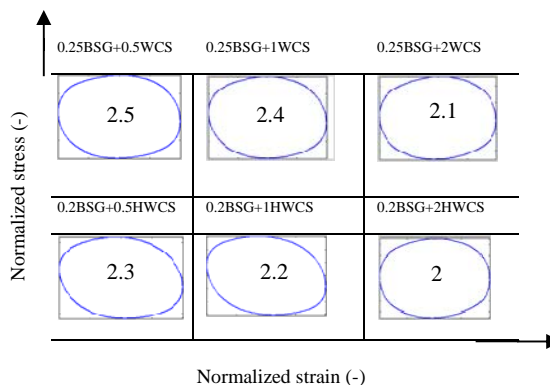
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**Table 1. The ratio of the third harmonic elastic modulus to the first harmonic elastic modulus ( $G'_{3}/G'_{1}$ ) and the ratio of the third harmonic loss modulus to the first harmonic loss modulus ( $G''_{3}/G''_{1}$ ), and strain-stiffening (S-factor) and shear-thinning (T-factor) parameters for the W/W emulsions**

Samples	$G'_{3}/G'_{1}$	$G''_{3}/G''_{1}$	S	T
0.25BSG +0.5WC S	0.451±0.011 <sup>a</sup>	0.091±0.010 <sup>a</sup>	0.378±0.054 <sup>f</sup>	-0.195±0.032 <sup>d</sup>
0.25BSG +1WCS	0.391±0.024 <sup>ab</sup>	0.074±0.021 <sup>b</sup>	0.452±0.068 <sup>d</sup>	-0.157±0.025 <sup>c</sup>
0.25BSG +2WCS	0.33±0.014 <sup>b</sup>	0.052±0.011 <sup>d</sup>	0.534±0.088 <sup>c</sup>	-0.135±0.014 <sup>b</sup>
0.2BSG+ 0.5HWC S	0.201±0.081 <sup>c</sup>	0.062±0.001 <sup>c</sup>	0.402±0.096 <sup>e</sup>	-0.179±0.078 <sup>d</sup>
0.2BSG+ 1HWCS	0.159±0.027 <sup>cd</sup>	0.051±0.002 <sup>d</sup>	0.625±0.038 <sup>b</sup>	-0.144±0.041 <sup>bc</sup>
0.2BSG+ 2HWCS	0.110±0.031 <sup>d</sup>	0.043±0.001 <sup>e</sup>	0.801±0.095 <sup>a</sup>	-0.110±0.031 <sup>a</sup>

A–f: Means followed by the same letters in the same column are not significantly different ( $p > 0.05$ ) BSG, basil seed gum, WCS, waxy corn starch, HWCS, high pressure-treated waxy corn starch



**Fig 1. Elastic Lissajous-Bowditch plots of the W/W emulsions made by BSG and WCS or HWCS at a fixed frequency of 1 Hz, 1000% strain amplitude and 25 °C.**



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